



928 PATRIOT HP - CUTTING TAP DRILL SIZE					
THREAD SIZE	DRILL SIZE	DECIMAL SIZE	3 XD	5 XD	8 XD
0-80	3/64	.0469	928-000-018	928-000-256	928-000-494
1/64	#53	.0595	928-000-028	928-000-266	928-000-504
M2 X .4	1/16	.0625	928-000-030	928-000-268	928-000-506
1-72	#53	.0595	928-000-028	928-000-266	928-000-509
2-56	#50	.070	928-000-034	928-000-272	928-000-509
2-64	#50	.070	928-000-034	928-000-272	928-000-510
M2.5 X .45	#46	.081	928-000-040	928-000-278	928-000-516
3-48	5/64	.078	928-000-037	928-000-275	928-000-513
3-56	#45	.082	928-000-041	928-000-279	928-000-517
4-40	#43	.089	928-000-043	928-000-281	928-000-519
4-48	#42	.0935	928-000-044	928-000-282	928-000-520
M3 X .5	#40	.098	928-000-047	928-000-285	928-000-523
5-40	#38	.1015	928-000-050	928-000-288	928-000-526
5-44	#37	.104	928-000-051	928-000-289	928-000-527
M3.5 X .6	#33	.113	928-000-056	928-000-294	928-000-532
6-32	#36	.1065	928-000-052	928-000-290	928-000-528
6-40	#33	.113	928-000-056	928-000-294	928-000-532
M4 X .7	#30	.1285	928-000-062	928-000-300	928-000-538
8-32	#29	.136	928-000-063	928-000-301	928-000-539
8-36	#29	.136	928-000-063	928-000-301	928-000-539
10-24	#25	.1495	928-000-070	928-000-308	928-000-546
10-32	#21	.159	928-000-077	928-000-315	928-000-553
M5 X .8	#19	.166	928-000-080	928-000-318	928-000-556
12-24	#16	.177	928-000-085	928-000-323	928-000-561
12-28	#15	.180	928-000-087	928-000-325	928-000-563
M6 X 1	#9	.196	928-000-096	928-000-334	928-000-572
1/4-20	#7	.201	928-000-100	928-000-338	928-000-576
1/4-28	#3	.213	928-000-108	928-000-346	928-000-584
5/16-18	F	.257	928-000-129	928-000-367	928-000-605
5/16-24	I	.272	928-000-137	928-000-375	928-000-613
M8 X 1.25	6.7MM	.2638	928-000-132	928-000-370	928-000-608
3/8-16	5/16	.3125	928-000-155	928-000-393	928-000-631
3/8-24	Q	.332	928-000-164	928-000-402	928-000-640
M10 X 1.5	8.5 MM	.3346	928-000-165	928-000-403	928-000-641
7/16-14	U	.368	928-000-179	928-000-417	928-000-655
7/16-20	25/64	.3906	928-000-189	928-000-427	928-000-665
M12 X 1.75	13/32	.4063	928-000-193	928-000-431	928-000-669
1/2-13	27/64	.4219	928-000-196	928-000-434	928-000-672
1/2-20	29/64	.4531	928-000-200	928-000-438	928-000-676
M14 X 2	12 MM	.4724	928-000-202	928-000-440	928-000-678
9/16-12	31/64	.4844	928-000-203	928-000-441	928-000-679
9/16-18	33/64	.5156	928-000-207	928-000-445	928-000-683
5/8-11	17/32	.5312	928-000-208	928-000-446	928-000-684
5/8-18	37/64	.5781	928-000-214	928-000-452	928-000-690
M16 X 2	14 MM	.5512	928-000-211	928-000-449	928-000-687
3/4-10	21/32	.6562	928-000-223	928-000-461	928-000-699
3/4-16	11/16	.6875	928-000-226	928-000-464	928-000-702
M20 X 2.5	17.5 MM	.689	928-000-227	928-000-465	928-000-703
7/8-9	49/64	.7656	928-000-235	928-000-473	928-000-711

**CUTTING TAP:** A tool that makes the helical portion of a threaded hole by cutting material as it moves along a predrilled hole. Cutting taps usually have sharp flutes, somewhat like the spirals of a drill, where the chips can be formed properly and be ejected out of the hole.

*The above calculations are based upon theoretical values and are only intended for planning purposes. Actual results will vary. No responsibility from ARCH Cutting Tools is assumed.*